

KW-MR5-B[B:Battery]

MULTI-WELDER FOR PIPE WELDING WITH WEAVER & BAND, INCL. REMOTE

APPEARANCE



<PA Position>



<PC Position>

MAJOR PARTS	DESCRIPTIONS	SPECIFICATIONS
General	Size in mm(WHL),Weight	Carriage: 226x363x242,7Kg
	Input Power	Battery, Li-ion Bosch brand
Traveling unit	Motor	24Vdc,10W,5000rpm
	Reducer	1:294
	Speed	0~860mm/min
	Power transmission	Rack-Pinion, Geared motor driven
X-Y slide	X-slide stroke	0~45mm
	Y-slide stroke	0~50mm
	Rapid slide stroke	0~150mm
Weaver	Power unit	24vdc, 12W, 5000rpm
	Reducer	1:864
	Speed	0~5rpm
	Width	±16°
	Left/Right stop	0~9.9sec dwell
	Mode	— ∩ ∪ ∩ ∪ ∩ ∪ ∩ ∪

PIPE BAND SPECIFICATIONS	ND	PIPE OD	BAND OD	BAND LENGTH(mm)
	300	∅ 318.5	∅ 500	1570.8
	350	∅ 355.6	∅ 500	1570.8
	400	∅ 406.4	∅ 580	1822.1
	450	∅ 457.2	∅ 580	1822.1
	500	∅ 508.0	∅ 630	1979.2
	530	∅ 530.0	∅ 630	1979.2
	600	∅ 609.6	∅ 780	2450.4
	800	∅ 812.2	∅ 980	3078.8
	1000	∅ 1016.0	∅ 1180	3707.1
	1500	∅ 1500	∅ 1650	5183.6
	1800	∅ 1800	∅ 1950	6126.1
	2000	∅ 2000	∅ 2150	6754.4

※Pipe O.D requires to design the pipe band shall be informed