

KW-FF2

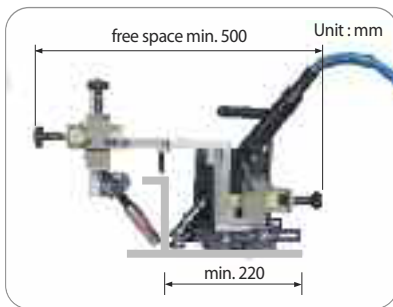
FILLET WELDER, FLOOR DRIVING, DUAL TORCH, STITCH & CONTINUOUS



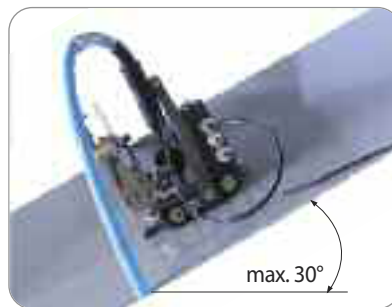
FEATURES

- Dual torch, floor driving with the magnet fitted on the bottom of the carriage
- Stitch or continuous welding mode available
- X-Y slider helps setting torch widely and speedy
- Both mechanized & manual torches useful
- Max pulling power 20Kgf and max. 30 degree climbable
- Limit switches stop the travel automatically
- Magnetic handle offers easy to mount and dismount the carriage
- Crate filling time at the beginning and ending of the welding can be controlled for 0~3 seconds
- Travel speed in CM/min. or Inch/min programmable

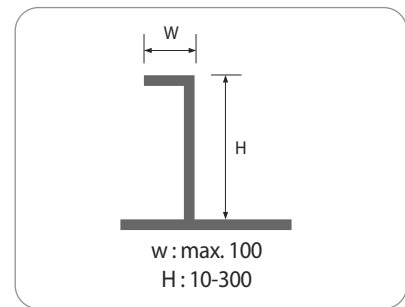
FLOOR DRIVING



CLIMBALE PLANE



WORKPIECE



MAJOR PARTS	DESCRIPTIONS	SPECIFICATIONS
General	Size in mm(WLH) & Weight	Carriage: 290 x 440 x 330, 9.0Kg Packing: 400 x 400 x 300, 14.0kg
	Input source	100~240Vac, 50~60Hz, 1 Phase
Traveling	Power unit	24Vdc 12W, 5000rpm
	Reducer	1:400(gear ratio1:2)
	Speed	0-860mm/min
	Power transmission	4 wheels chain driven
	Magnet location	Bottom on the carriage
X-Y Slider	X slider stroke	0-50mm
	Y slider stroke	0-50mm
Extended torch	Torch adjustable angle	45±10
	X-slider stroke	0~50mm
	Y-slider stroke	0~50mm
	Y-clamp slider stroke	0~80mm